

AIRMED COMPACT

Compact Medical Reciprocating Oilfree Air Compressor Systems With Basic NFPA Controls





Since 1985 in the market, with over 1000 hospitals served and a presence in more than 20 countries, Valmig is a reference in the Industry, Commerce, and Technical Advisory in Equipment for Medicinal Gases Solutions, Oxygen Plants, and an extensive portfolio in the sector, delivering to our clients the best quality and experience.

Our portfolio, which has been built over the years, consists of Equipment and Services for Medicinal Air, Medicinal Vacuum, Equipment for Gas Control, and our main line includes equipment and solutions for the production of hospital oxygen and compressed air.



CERTIFICATIONS



AFE ANVISA certificate of good manufacturing practices for hospital medical equipment.



Productive process certification for norms: NBR 12.188:2016 - Centralized supply systems for medical devices and vacuum for use in healthcare services. NBR 13.587:2017 - oxygen concentrator system for use in centralized medical oxygen system.



Panel fabrication certification of UL control and automation UL.



Productive process certification for norms: ISO 7396-1:2016 - Medical gas pipeline systems - Pipelines for compressed medical gases and vacuum.



Productive process for pressure storage certified for norms: ASME VII - Pressure Vessels - DIV.2019



Productive process certified for norms: NFPA99:2018 - Health Care Facilities Code.



NFPA 1901:2016 Standard for Automotive Fire Apparatus



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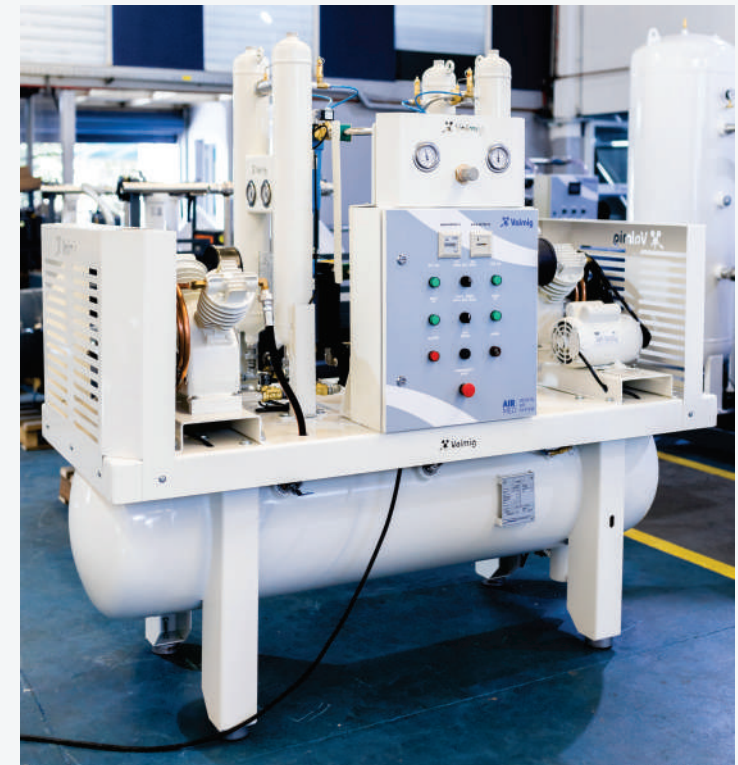
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The Valmig Tank Mount Medical Air System is designed to provide medical breathing air for hospital and medical institutions. This system meets NFPA 99 requirements for Risk Category 1 systems. Each system is completely tested before shipment and includes:

- Multiple oilless reciprocating air compressors and associated equipment.
- Corrosion resistant air receiver.
- Redundant medical desiccant air dryers with purge control.
- Medical control panel.
- Dew point monitor / CO Monitor as optional

The only field connections required will be system intake, exhaust, and power connection at the control panel. All interconnecting piping, wiring, and vibration isolation pads are included with the system.

- Oilless Reciprocating Piston Compressor Pump
- Each compressor shall be belt-driven reciprocating, Two-Stage (1-3HP), Three-Stage (5-15 HP), single acting, air-cooled oilless design with no oil needed for operation.
- Main bearings shall be permanently sealed and the wristpin bearings shall be lip sealed and field serviceable.
- Pistons shall be constructed of a heat rejecting composite graphite material with PTFE base resin rings. Piston rings shall have a minimum life of 10,000 run hours.



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- Compressor design shall also include stainless steel valves with PTFE coated aluminum die-cast valve plates, precision bore die-cast anodized aluminum cylinders, and anodized inter-stage intercooler(s). Compressors shall utilize a dual cooling system which consists of a radial flow fan, and flywheel that are attached to the compressor pumps crankshaft. All 7.5, 10, and 15 HP model compressors shall have spring type vibration isolation mounts.

- Each compressor shall include a discharge check valve of brass construction, an ASME safety relief valve, intake and discharge flexible connectors, a solenoid valve discharge line unloader, an isolation valve, an air cooled aftercooler, a moisture separator with automatic drain, and a high discharge temperature shut down switch on each cylinder.



**1-3 HP Two Stage
Compressor**



**4-5 HP Three Stage
Compressor**

Motor

Each compressor shall be belt driven by an ODP, NEMA construction motor. Belt guards that meet OSHA requirements shall be provided.

Air Receiver

The system shall include an ASME air receiver rated for 200 PSI MAWP. The tank shall be equipped with:

- A pressure gauge and a safety relief valve.
- A sight gauge.
- By-pass valves to allow tank isolation without system shutdown.
- An automatic electronic tank drain with manual override.

The receiver shall be internally lined with an FDA approved material for corrosion resistance.

Intake Filters

Duplex systems of 5 HP or below have individual pump filters. Otherwise, the medical air system shall include a dual inlet filter system with one filter on-line and one filter in reserve to enable servicing of the filter elements without shutting down any of the air compressors units or disrupting service to the facility. The inlet filter system shall be located on the compressor package and plumbed up-stream of the compressor pumps.

Desiccant Air Dryers

Each desiccant dryer shall be sized for the peak calculated system demand to provide a pressure dew point to meet NFPA 99 standards.

- Dryer controls shall include a re-pressurization cycle to prevent shocking of the desiccant bed prior to switching towers.
- An integral purge saving control system shall be provided and shall suspend the purge air loss during periods of low demand. When the dryer is in purge control mode, the tower switching valves shall not operate, and only one desiccant bank shall be on-line. Dryers continue to operate the switching valves in the fixed cycle.

Filtration and Pressure Reducing Station

Each filter/dryer/regulator assembly shall be plumbed with bypass valves to enable service without disrupting air flow to the facility. Each assembly also includes a sample air port. The filtration systems consist of two stages of filtration.

The first stage of filtration shall include dual pre-filters with element change indicators and automatic condensate drains, installed up-stream of the air dryers.

The second stage shall include dual particulate filters with element change indicators installed downstream of the air dryers.

A dual set of pressure reducing valves with pressure gauges shall be installed downstream of the final filters and shall be adjusted to an outlet pressure of 55 psig.



Basic NFPA Control Panel

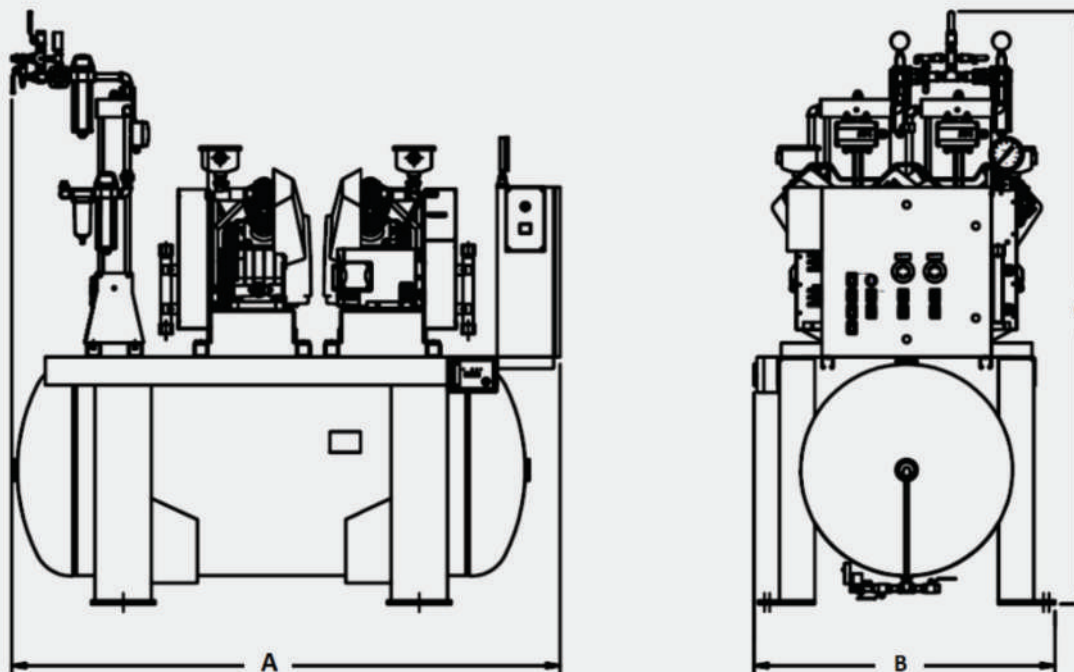
The control system provides automatic lead/lag sequencing and automatic alternation of all pumps in order to equalize the amount of usage among the available vacuum pumps. The Basic NFPA Control Panel shall include:

- UL508A listed control panel in a NEMA 12 enclosure with the following accessories for each pump: H-O-A switch, a magnetic starter with 3 leg overload protection, a high temperature shutdown with audible and visual alarm, an hour meter and a compressor run light.
- PLC controller or a timing alternator with control logic to start the lag compressor automatically if the lead compressor fails to operate, a reserve compressor in-use alarm with visual and audible alarms, and redundant control circuit transformers with visual indication of a main transformer failure.
- Dry contacts on a labeled terminal strip for remote alarm monitoring and an acknowledge pushbutton for horn silencing.



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Order Specification



Model	HP	Flow Rate SCFM@100psig	Noise Level (dB)	Voltage	Dimensions (AxBxC)mm
AIRMED-TM-RCP-1HP2-80G-220V	1	3.4	71	220V Monophase	2087 x 750 x 1550
AIRMED-TM-RCP-2HP2-80G-220V	2	10	71	220V Monophase	2087 x 750 x 1550
AIRMED-TM-RCP-3HP2-80G-220V	3	15	71	220V Monophase	1850 x 900 x 1950
AIRMED-TM-RCP-4HP2-120G-220V	4	18.6	71	220V Monophase	1900 x 900 x 2060
AIRMED-TM-RCP-5HP2-120G-220V	5	20	75	220V Monophase	1970 x 960 x 2060
AIRMED-TM-RCP-5HP2-200G-220V	5	20	75	220V Monophase	1970 x 1080 x 2150

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